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Camlok Lifting Clamps



Made in Britain - Safely used throughout the world





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WHY A CAMLOK: The Advantages Explained

The 92 Series of plate clamps can be used on all hot rolled structural steel plates and sections up to a surface hardness of 300 Brinell. They can be used to lift plate from the horizontal to vertical position and vice versa through 180 degrees. This range is fitted with a hold open and lock closed device, to initiate the self-actuating force a spring is incorporated into the clamp to give an initial bite on the material. If the plate should start to slip during lifting the cam shape of the jaw turns with the material and increases the gripping force.

Bolted Design

The bolted design of the 92 Series clamp means that there can be no weld defects such as micro fractures, inclusions etc. The design allows for easy maintenance and repair of parts without specialised tools.



The round pad is fitted into a circular housing in the clamp and held in place by a bolt. The force of the load is focussed on a small area at the base of the housing.

Load Distribution (Camlok Pad)

The force of the load on the Camlok Clamp is distributed through the pad directly to the clamp housing. This means there is no load stress on the pad bolts and eliminates the possibility of pad bolt failure during lifting.



The Camlok Pad

The wide spacing and layout of the teeth on the Camlok square pad help stop the plate and clamp pivoting during lifting, this protects the straight teeth on the moving jaw. All the teeth on the square pad can be considered to lift the load therefore maximising efficiency. The teeth can be buttressed to aid penetration and strength.

On round pads the gripping force must push all the teeth into the material however only the top and bottom quarter of the pad can be considered to effectively lift the load, this reduces the efficiency of the pad. There is no resistance to pivoting and the straight teeth on the jaw suffer any rotational stress and wear. The total profile must be symmetrical so can not be buttressed to aid strength and penetration. Round pads have the advantage of being cheap to produce.



Cam Handle

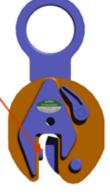
The cam handle has been ergonomically designed with a wide flat surface to allow ease of operation whilst wearing protective gloves. The cam handle connects to the cam via a robust square drive.

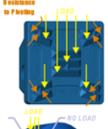
Sloping Slot

The performance of other clamps with vertical slots is reduced when lifting from the horizontal. which increases the grip on the load when the clamp

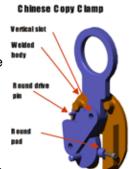
Camlok plate clamps are designed with a sloping slot, is in the horizontal position.











Competitor &

Quality

Camlok Clamps are designed and manufactured in Great Britain in accordance with BS EN ISO9001:2000 and comply to AS4991-2004.

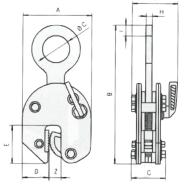
Camlok is credited by BSI and is a member of the Lifting Equipment Engineers Association (LEEA). The 92 series of Camlok Plate Clamps are 100% tested to 2x Working Load Limit.





92 Series Vertical Plate Clamp

This light weight clamp can be used for transporting sheet metal and steel plates in the vertical position, as well as lifting and rotating through 180°. The jaw can be opened and closed with the locking lever (except for the 92-500 which uses a positive spring-loaded cam). Lift plate with surface hardness level below HRC 30 / Brinell 300.

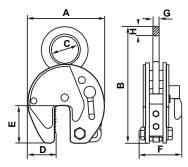


Model	Working Load Limit	Jaw Capacity		Dimensions (mm)							
	(kgs)	(mm)	Α	В	С	D	E	F	G	Н	(kg)
92500	50 - 500	0 - 16	99	195	29	33	47	50	48	11	1.5
921500	150 - 1500	0 - 20	126	225	50	49	70	82	55	12	3.0
922000	200 - 2000	0 - 32	192	312	80	75	96	100	81	20	8
923000	300 - 3000	0 - 32	192	312	80	75	96	100	81	30	10



CZ Heavy Duty Vertical Plate Clamp

This heavy duty clamp with welded body can be used for transporting sheet metal and steel plates in the vertical position, as well as lifting and rotating through 180° . The jaw can be opened and closed with the locking lever. The safety lock over rides the spring-loaded cam, preventing the clamp from opening even when there is no load. Lift plate with surface hardness level below HRC 30 / Brinell 300.



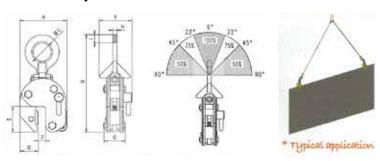
Model	Working Load	Jaw Capacity				Dimension	ons (mm)				Weight
Model	Limit (kgs)	(mm)	Α	В	С	D	E	F	G	Н	(kg)
CZ1L	100 - 1000	20 - 40	161	260	51	48	70	83	20	19	5
CZ2L	200 - 2000	30 - 60	228	330	67	68	93	110	20	20	13
CZ3L	300 - 3000	30 - 60	228	390	80	68	93	110	20	30	15
CZ4	480 - 4000	0 - 32	197	371	80	68	93	129	20	30	12
CZ4L	480 - 4000	30 - 60	228	390	80	68	93	129	20	30	18
CZ6	720 - 6000	0 - 50	293	484	89	95	143	129	25	35	21
CZ6L	720 - 6000	50 - 100	362	524	89	95	143	129	25	35	28
CZ8	960 - 8000	0 - 50	293	492	89	95	143	129	25	42	26
CZ8L	960 - 8000	50 - 100	362	524	89	114	143	129	25	42	32
CZ10	1500 - 10000	0 - 50	293	545	110	95	143	139	25	45	30
CZ10L	1500 - 10000	50 - 100	362	545	110	114	143	139	25	45	37
CZ12	1800 - 12000	0 - 50	360	613	130	125	162	154	30	55	54
CZ12L	1800 - 12000	50 - 100	460	678	130	175	162	154	30	55	63
CZ15	3000 - 15000	0 - 50	360	613	130	125	162	204	45	55	75
CZ15L	3000 - 15000	50 - 100	460	678	130	175	162	204	45	55	88
CZ20	4000 - 20000	0 - 65	462	755	130	165	210	235	45	65	123
CZ20L	4000 - 20000	65 - 130	560	805	130	195	210	235	45	65	136
CZ30	6000 - 30000	0 - 65	462	732	60	165	210	295	65	-	195
CZ30L	6000 - 30000	65 - 130	560	797	60	195	210	295	65	-	295





CY Hinged Vertical Plate Clamp

The CY plate clamps with hinged hook rings can be used for safe handling of plate at various angles. It can lift plate from the horizontal and put down in the vertical. The hinged hook ring ensures adequate gripping pressure in every position, but the load capacity is reduced as seen in the diagram below showing the load / force capacities.



The main benefit of the CY hinged plate clamps is that longer plates can be lifted or handled, using two clamps on a two legged chain sling, thus eliminating the need for a spreader beam. Lift plate with surface hardness level below HRC 30 / Brinell 300.

Model	Working Load Limit	Jaw Capacity		Dimensions (mm)											
	(kgs)	(mm)	Α	В	С	D	E	F	G	н	I	(kg)			
CY1	200 - 1000	0 - 20	126	270	50	49	70	95	63	12	23	4.6			
CY2	400 - 2000	0 - 20	192	382	80	75	96	132	92	20	30	14			
CY3	600 - 3000	0 - 32	192	382	80	75	96	132	92	20	30	14			

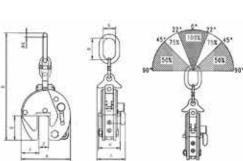


CX Hinged Vertical Plate Clamp

The CX plate clamp shares all the benefits of the CY clamps, but are specifically designed for more heavy duty applications.

The other benefit that the CX clamps offers over the CY clamps is that vertically racked plates can be turned through 180°.

Lift plate with surface hardness level below HRC 30 / Brinell 300.





Model	Working Load Limit	Jaw Capacity		Dimensions (mm)												
	(kgs)	(mm)	Α	В	С	D	E	F	G	н	ı	(kg)				
CX1500	225 - 1500	0 - 20	140	399	63	125	12.5	48	70	57	83	7				
CX3000	450 - 3000	0 - 32	197	515	67	138	19	68	93	81	110	12				
CX3000L	450 - 3000	30 - 60	227	515	67	138	19	68	93	81	110	15				
CX6000	1200 - 6000	0 - 50	292	737	95	176	28	95	143	137	188	38				
CX6000L	1200 - 6000	50 - 100	367	785	98	180	28	115	143	135	188	48				
CX8000	1600 - 8000	0 - 50	292	737	98	176	28	95	143	136	210	39				
CX8000L	1600 - 8000	50 - 100	367	785	98	180	28	115	1431	136	210	51				
CX10000	2000 - 10000	0 - 50	360	903	110	195	33	125	162	170	223	61				
CX10000L	2000 - 10000	50 - 100	446	921	112	195	33	168	162	170	223	76				



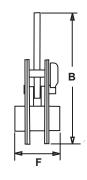


LJ Non-Marking Vertical Plate Clamp

The LJ non-marking plate clamps are designed for lifting, turning and transporting of all structural steel plates, stainless steel, iron, timber and aluminum without marking, damaging or leaving indentations on the surface. It can also be used for plates with extremely hard surfaces.

These clamps come with leather lined pads and jaws, however there is also the option of having rubber pads fitted for use with polished materials.

C D A A A



The surface of the plate must be free of oil, grease or any other liquid to ensure safe transport.

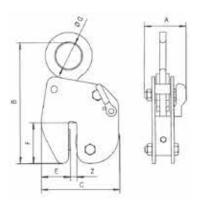
Model	Working Load Limit	Jaw Capacity		Dimensions (mm)							Weight	
	(kgs)	(mm)	Α	В	С	D	E	F	G	Н	ı	(kg)
LJ500	25 - 500	0 - 10	127	200	55	52	69	86.5	76	13	20	3.5
LJ1500	180 - 1500	0 - 20	215	345	85	75	135	131	118	20	23	12



HG High Grip Vertical Plate Clamp

HG plate clamps have an extremely high clamping pressure which makes the clamps suited to the transport of plate with surface hardness up to HRC 40 / Brinell 375.

The clamps can be opened and closed with a locking lever. The safety lock overrides the spring-loaded cam, preventing the clamps from disengaging from the transported material even where there is no load.



Model	Working Load Limit	Jaw Capacity			Dim	ensions (ı	mm)			Weight
	(kgs)	(mm)	Α	В	С	D	E	F	G	(kg)
HG500	25 - 500	0 - 10	42	230	148	10	55	79.0	50	5
HG1000	50 - 1000	0 - 16	93	297	210	16	75	114	67	12
HG2000	200 - 2000	0 - 20	110	416	305	20	102	159	80	22
HG3000	300 - 3000	0 - 20	110	416	305	20	102	159	80	27
HG4000	400 - 4000	0 - 20	120	335	305	20	102	158	80	32





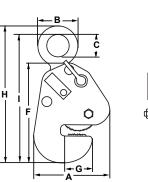
CG Girder Turning Clamp

The main purpose of the CG girder turing clamps is for the transportation and turning of steel girders through 90°.

They are suitable for beams, fabrications, channels and RSJ's with surface hardness up to HRC 30 / Brinell 300.

They can be used individually or for longer beams used in pairs in conjunction with a spreader beam.

The clamps are attached to the horizontal flange of the girder and locked in place by the jaw locking lever.





Model	Model Working Load Jav					Dir	nensions (m	nm)				Weight
Model	Limit (kgs)	(mm)	Α	В	С	D	E	F	G	Н	I	(kg)
CG1	100 - 1000	0 - 16	211	90	50	13	43	263	64	350	337	6
CG2	200 - 2000	0 - 32	290	140	80	20	60	317	100	465	435	14
CG4	400 - 4000	0 - 32	290	161	89	20	77	326	108	523	482	19
CG6	600 - 6000	12 - 50	340	171	89	25	103	375	145	551	524	37
CG8	800 - 8000	12 - 50	340	203	102	25	103	375	145	545	514	40



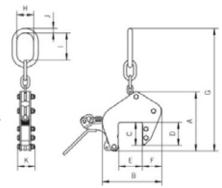
TAG Wide Jaw Universal Clamp

The TAG universal clamps are extremely versatile. They have a large jaw capacity that enables them to be used on a multitude of applications such as loading machine tools, steel constructions, welding and numerous assembly duties. The design means that they do not require additional chain slings and are very easy and simple to use.

The automatic gripping force is retained by a positive tension jaw spring, even if there is slack in the chain. The clamps are also fitted with a 'Quick-Open' lever for ease of loading and unloading.

These clamps are service-friendly, making it easy to exchange parts, which are readily available. Clamp repairs are available through LB Wire Ropes, or can be done by a competent person.

Protective lined jaws can be fitted up to 1250kgs WLL.



Madal	Working Load	Jaw Capacity					Dime	ensions ((mm)					Weight
Model	Limit (kgs)	(mm)	Α	В	С	D	Е	F	G	Н	I	J	К	(kg)
TAG350/100	35 - 350	0 - 100	264	259	128	100	100	85	550	75	121	20	78	9
TAG350/200	35 - 350	90 - 200	382	434	195	156	200	120	760	75	121	20	90	14
TAG750/100	75 - 750	0 - 100	264	259	128	100	100	85	550	75	121	20	83	9
TAG750/200	75 - 750	90 - 200	382	434	195	156	200	120	760	75	121	20	90	15
TAG1250/100	125 - 1250	0 - 100	320	289	128	100	100	85	570	75	121	20	83	15
TAG1250/200	125 - 1250	90 - 200	382	434	195	156	200	120	760	75	121	20	90	26
TAG2000/100	200 - 2000	0 - 100	328	415	135	115	100	105	571	75	121	20	105	22
TAG2000/200	200 - 2000	90 - 200	375	515	195	165	200	160	750	75	121	20	105	30
TAG3000/90	360 - 3000	5 - 90	297	290	136	106	90	91	570	82	111	32	137	25.5
TAG5000/90	600 - 5000	5 - 90	297	290	136	106	90	91	570	82	111	32	147	30
TAG10000/100	1500 - 10000	0 - 100	405	423	160	130	100	160	720	102	144	40	208	70
TAG10000/200	1500 - 10000	100 - 200	440	562	200	175	200	183	840	102	144	40	208	101





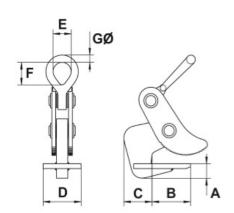
CH Heavy Duty Horizontal Plate Clamp

Used in pairs the CH clamp is designed for loading process machines and to lift and transport sheet steel plate in a horizontal position.

The standard smooth jaw can be replaced with serrated hardened steel teeth by request.

A pair of clamps is designed for use on a 2 legged sling for plate lengths up to 1500mm. It is recommended to use two pairs for larger lengths in conjunction with a spreader beam.

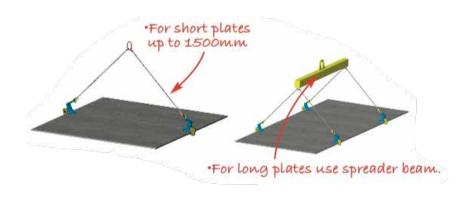
The HH horizontal plate clamps incorporate all of the features of the CH clamps, yet are manufactured from high strength steel giving them exceptionally low tare weights.



Model	Working Load Limit	Jaw Capacity			Weight per					
modol	(tonnes)	(mm)	Α	В	С	D	E	F	G	Pair (kg)
CH1	1.0	5 - 32	15	82	60	100	32	44	13	6
CH2	2.0	5 - 32	30	82	60	100	50	73	18	11
CH2/L	2.0	20 - 50	30	82	60	100	50	73	18	12
CH4	4.0	5 - 50	40	112	80	100	64	92	25	17
CH4/L	4.0	50 - 100	40	112	80	100	64	92	25	23
CH6	6.0	5 - 75	55	172	100	130	90	130	35	46
CH6/L	6.0	50 - 125	55	172	100	130	90	130	35	56
CH8	8.0	5 - 75	55	172	105	130	90	130	35	53
CH8/L	8.0	50 - 125	55	172	105	130	90	130	35	60
CH10	10.0	5 - 100	65	215	120	150	114	130	35	95
CH10/L	10.0	50 - 150	65	215	120	150	114	130	35	108
HH8	8.0	5 - 50	55	168	105	130	105	130	90	21
HH8/L	8.0	50 - 100	55	168	105	130	90	114	35	28



Note: The top angle between the chain / rope legs must not exceed 45° from vertical.







Specifically designed to be used when loading plate horizontally into presses, shears, guillotines and other industrial machines or where the CH clamps are not suitable.



The unique design of the THS allows them to be used individually when loading plate. However, when transporting plate horizontally the THS clamps should be used in pairs.

Other features of this clamp include a spring loaded safety lock that ensures the clamp remains on the plate in the unloaded position prior to lifting.

Maximum plate surface hardness 300 Brinell / 32 Rockwell C.



Model	WLL Per pair (kg)	Jaw capacity (mm)	Weight per Pair (kg)
THS750	40 - 750	0 - 20	3
THS1500	75 - 1500	0 - 35	6
THS3000	150 - 3000	0 - 40	12
THS4500	225 - 4500	0 - 45	17

THK Thin Sheet Horizontal Plate Clamp



The THK horizontal plate clamps share the same basic design features as the CH range of clamps but have a reversed tooth jaw design. This acts as an additional safety feature specifically for use with thin sheets which may have a tendency to deflect, sag or flex.

The THK clamps are particularly suited to thin plate with a surface hardness less than 300 Brinell / 32 Rockwell C.

Model	WLL Per pair (kg)	Jaw capacity (mm)	Weight per Pair (kg)
THK750	40 - 750	0 - 20	3
THK1500	75 - 1500	0 - 35	6
THK3000	150 - 3000	0 - 40	11
THK4500	225 - 4500	0 - 45	16
THK6000	300 - 6000	0 - 60	23
THK9000	450 - 9000	0 - 60	35







CR Single Rail Clamp

The CR rail clamps are designed to lift single rails securely and safely. The clamp is designed to fit most types of rail section sizes currently in use. The clamp has a narrow profile to enable attachment to an individual rail that is stacked side be side with other rails. The clamp is locked onto the rail-head via a lever operated spring mechanism. It is recommended to use clamps suspended from a lifting beam for long rail lengths.





Model	Working Load Limit (tonnes)	Number of Rails	Weight (kg)
CR1000	1.0	1	13
CR2000	2.0	1	13

Above: Typical application shot showing a CR1000 in use with a D85 Pull-lift 'Iron Man'.

Left: Typical application shot showing two CR1000 in use with a lifting beam.

RP Rail Pulling Clamp

The RP rail pulling clamps are designed to be used when positioning rail sections. They have been designed to fit most standard rail currently in use. To pull your rail section you simply place the clamp over the head of the rail at the end and tighten the threaded bar (by hand) until it is clamped onto the rail web.



Model	Working Load Limit (tonnes)		Weight (kg)
RP1.5	1.5	1	6
RP3.0	3.0	1	8
RP5.0	5.0	1	13





MR Multi-Rail Clamp

The MR Multi-rail clamps have been designed to facilitate the fast bulk handling of a SPECIFIC rail section.

Rails are locked onto the clamp by swiveling feet that locate under the rail-head and top clamp body that rotates in a cam action pressing a hard rubber lined beam onto the top of the rail-head.

Two clamps are recommended at centers 50-60% of rail length for rails up to 20m long. For rails longer than 20m, three clamps at centre distance between outer clamps of 65-

75% of rail length must be used.

Rails to be lifted must be stacked with bottom flange toes touching and all rails to be of the same section size.

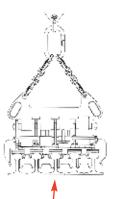
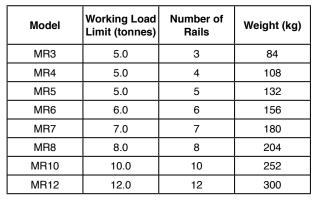


Illustration of MR Multi-rail configuration



Working Load

Limit (tonnes)

Model

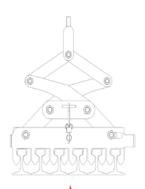
MRC Multi-Rail Grab

The MRC Multi-rail grabs have been designed to facilitate the fast bulk handling of ALL rail sections.

The features and applications of the MRC Multiral grabs are similar to that of the MR Multiral clamps but with the added benefit of having interchangeable, modular designed comb sections. Various combs sections to suit specific rails can be combined with the same scissor mechanism. Alternative comb sections are to be

purchased separately.

An additional feature of the MRC is that it can be fitted with an automatic open / close device that automatically engages the rail sections when the clamp is lifted from the rest position on top of the rails.





MRC4	5.0	4	200
MRC5	5.0	5	230
MRC6	6.0	6	265
MRC7	7.0	7	295
MRC8	8.0	8	330

Number of

Rails

Weight (kg)



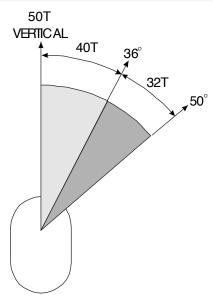


Container Lifting Lugs

These container lifting lugs are supplied in sets of 4 and are available with a lifting capacity up to 56 tonnes. The CLT and CLB lugs serve as flexible lashing points for the transportation of containers.

The CLT type is vertically mounted in the hole at the top of the container and is locked into place by simply turning the lug 90°. This configuration allows for transportation via the use of a lifting frame in conjunction with cables, chains or slings.

The CLB model is mounted horizontally to the side of the container at either the top or bottom fixing holes. This model has a spring loaded bolt to prevent accidental release.

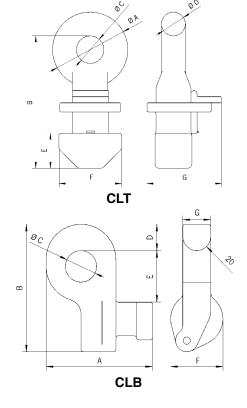


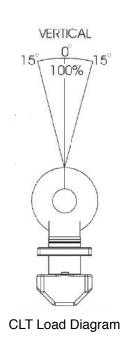
CLB Load Diagram

		Type of Lifting Angle Fro			Dimensions (mm)						
(tonnes)	Litting	Vertical	Α	В	С	D	E	F	G	(kg)	
	32	Side	50°	152	181	45	37	73	75.0	40	18
CLB	40	Side	36°	152	181	45	37	73	75.0	40	18
	50	Side	Vertical	152	181	45	37	73	75.0	40	18
CLT	56	Тор	Vertical	123	217	45	39	57	101	121	28













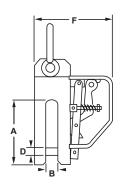
CP Pile Pitching Clamp

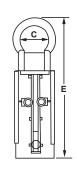
Designed specifically for pitching sheet steel piling and have the advantage that can be released from ground level.

Perfect designed clamp for heavy construction.

Rope is fitted for easy release from the ground.

These are not designed to extract driven piles, use the PP series clamps for this application.





Model	Working Load Limit		Dimensions (mm)								
1	(tonnes)	Α	В	С	D	E	F	(kg)			
CP1.5	1.5	228	20	51	20	425	216	19			
CP3	3.0	228	26	64	30	454	225	23			
CP5	5.0	228	35	83	30	505	241	33			

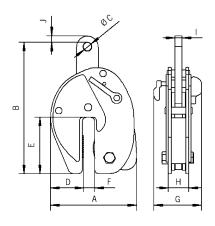


PP Pile Pulling Clamp

The PP pile pulling clamps appear similar to standard plate clamps in construction, yet they have a substantially larger mouth depth.

The compact construction combined with a high working load limit makes it ideal for pulling piling sheets out of the ground. A safety lock prevents opening of the clamp.

Recommended that a load indicator be used when pulling pile to ensure the capacity of the clamp is not exceeded.



Model	Working Load Limit	Jaw Capacity		Dimensions (mm)							Weight		
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	(mm)	A	В	С	D	E	F	G	н	ı	J	(kg)	
PP3	3.0	0 - 16	224	325	20	88	147	25	123	60	20	18	12
PP8	8.0	0 - 30	294	445	30	109	194	42	146	72	25	26	28
PP12	12.0	0 - 30	361	486	40	145	190	41	167	90	30	32	52





BTG Concrete Pipe Lifting Clamp

The BTG concrete pipe lifting clamps are sold in sets of three.

They are designed for the vertical transportation of concrete pipe sections with a diameter greater than 400mm. The maximum diameter is limited by the headroom and WLL of the chain sling.

The jaw capacity is designed for pipe thickness of 40 - 200mm.

Attachment and removal of the clamps from the pipes is extremely easy due to the simple and straightforward design.

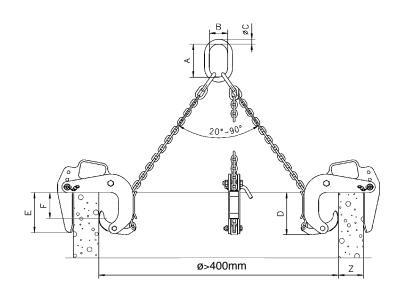
Features:

- solid construction
- type-tested 4 to 1 against breakage
- simple and safe handling
- large jaw capacity
- for heavy duty use
- lightweight design
- service friendly

Model	Working Jaw (Z) Mouth Load Limit Capacity Depth (E)		Pressure Line (F)	ı	Weight per Set				
	(tonnes)*	(mm)	(mm)	(mm)	Α	В	С	D	(kg)*
BTG500/3	1.5	40 - 120	165	100	135	75	18	180	30
BTG1000/3	3.0	50 - 180	245	175	180	100	26	310	54
BTG1000L/3	3.0	90 - 220	245	175	180	100	26	310	72

^{*} Per set of three clamps







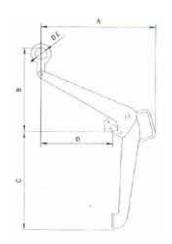


DCV500 Drum Clamp

The DCV500 drum clamp has been designed to lift and transport drums in the vertical position. One clamp can be used to lift drums with or without their lids by gripping the rim of the drum.

Its light weight and small overall design makes it ideal for picking up drums that sit tightly on the pallets.

The centre of gravity of the drum is the lifting point during transportation.



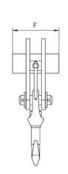
Model	Working Load			Weight (kg)			
III GGG	Limit (kgs)	Α	В	С	D	E	moight (lig)
DCV500	500.0	479	350	410	300	50	7

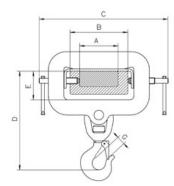


TZH Adjustable Single Tine Hook

The TZH tine hook is designed to convert your forklift truck into a crane. This is done by simply sliding the TZH onto a single tine.

The tine hook is fastened to the tine by tightening the two threaded bars on either side. The unit is supplied as standard with a swivel safety hook.





Model	Working Load Limit (kgs)				Dimensions (mm)					
		Α	В	С	D	E	F	G	Н	. (kg)
TZH1.5/150	1500	100	150	310	360	260	74	120	25	8.5
TZH3.0/150	3000	100	150	350	400	270	74	120	28	12
TZH5.0/150	5000	100	150	350	400	295	74	120	34	16
TZH5.0/200	5000	100	200	440	490	320	94	180	34	16
TZH10.0/200	10000	100	200	440	490	420	94	180	45	43

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